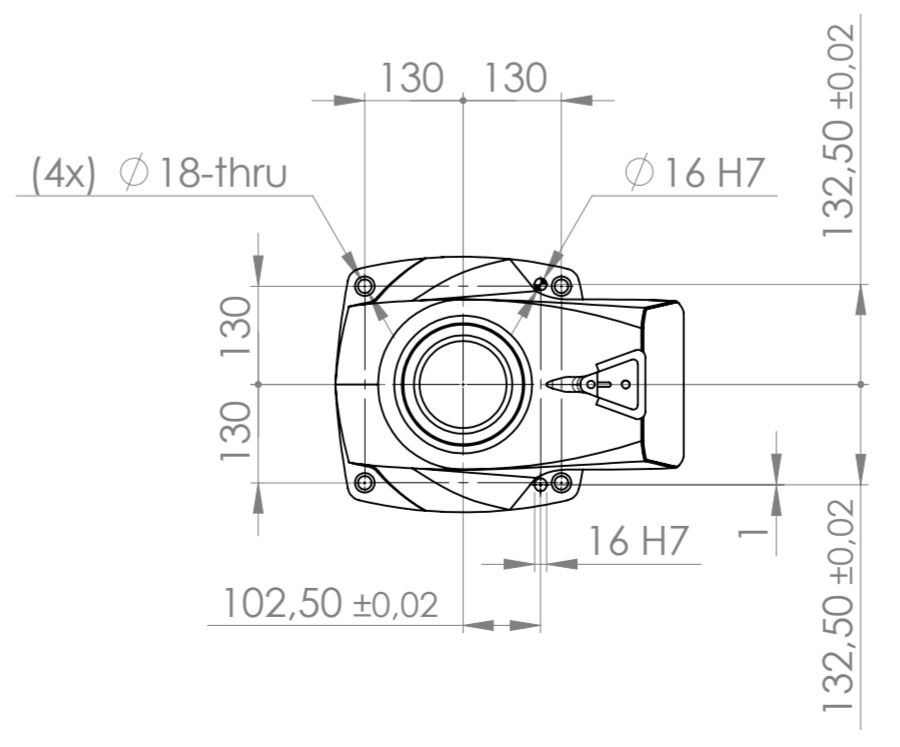
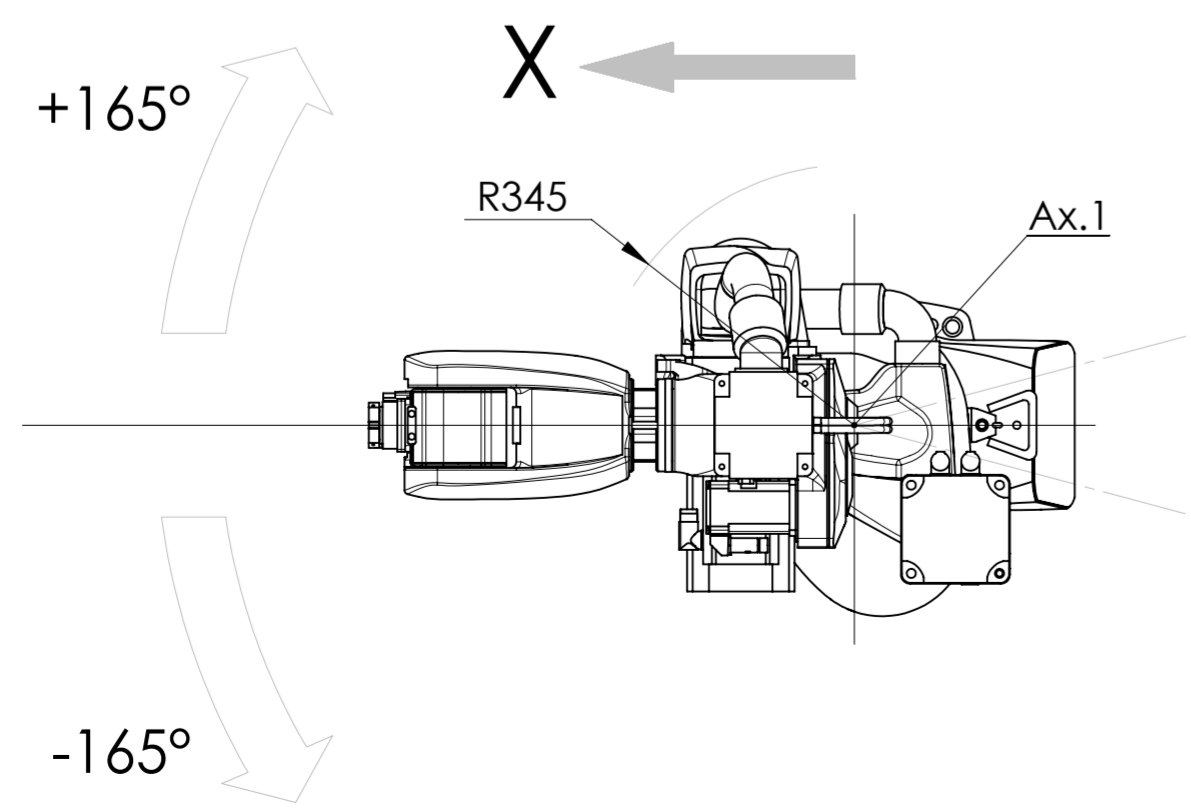


POS.	X [mm]	Z [mm]	AX.2 [deg]	AX.3 [deg]
1	323,50	251,55	+70°	-165°
2	-5,68	-120,78	+150°	-115°
3	454,76	-362,03	+150°	-37°
4	-553,94	903,99	-65°	-37°
6	153,50	678,87	-65°	-165°
7	542	1007	0°	-90°

Giunti in posizione di calibrazione (pos.7)					
Ax.1	Ax.2	Ax.3	Ax.4	Ax.5	Ax.6
0°	0°	-90°	0°	0°	0°



INDEX	DESCRIPTION	REVISION N.	AUTHOR	CHECKER	DATE
<b>REVISIONS</b>					
General surface texture	Material		Author		Creation date
$\sqrt{Ra}$	Heat treatment		Hadine		10/06/2014
Surface quality as per UNI ISO 1302 specification, where not differently specified	Hardness		Checker	Amparore	Released date
Undimensioned edges	Surface treatment		Scale	1:10	1/1
- x 45°	Overall coarse dimensions		Developed with CAD system software DO NOT MAKE MANUAL CHANGES		
All details must be free of burrs and sharp edges which may be detrimental to satisfactory assembly, safe handling, or function	Weight (Kg)		Geometric and position tolerances as per ISO 1101		
	Casting model number		Dimensions without specified tolerances must follow standard ISO 2768-mK		
			Safety has been given consideration in this design		
This drawing is the property of COMAU S.p.A. - ITALIA and must not be used or copied without their permission	Spare part code	Manufacturing specifications			
	N				
<b>WORKING AREA</b>					
<b>Racer 999</b>					
DRAWING NUMBER			Customer drawing number		
<b>LMPMA000000009</b>					
			Supplier drawing number		